



CEWELD Alloy W Tig

TYPE	Tig filler rods especially for welding of dissimilar alloys (UNS nr. N10004)		
TOEPASSINGEN	Gas turbines also older gas turbine engines		
EIGENSCHAPPEN	Excelente welding characteristics for dissimilar alloys		
CLASSIFICATIE	AWS F-nr	A 5.14: ERNiMo-3 44	
GESCHIKT VOOR	Nickel-, Cobalt- and Iron alloys and also for dissimilar welding of mentioned alloys HAYNES® 25 alloy		
GOEDKEURINGEN			
LASPOSITIES	      		
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cr 5	Ni 63	Mo 24 Fe 6
MECHANISCHE WAARDEN	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa) 690 A5 (%) Hardness HRc
HERDROGEN	Not required		
GAS ACC. EN ISO 14175	I1		



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ALLOY W TIG 1,14 X 914MM

Packaging	KG/unit	EanCode
Tube	4,54	8720663420343

ALLOY W TIG 1,6 X 914MM

Packaging	KG/unit	EanCode
Tube	2,27	8720682050101

ALLOY W TIG 2,4 X 914MM

Packaging	KG/unit	EanCode
Tube	2,27	8720682050095