



CEWELD CuAl8 Tig

TYPE	Copper aluminium alloy for Tig welding and brazing					
TOEPASSINGEN	Rebuilding brass ship propellers and cladding surfaces against wear and corrosion attack. Welding galvanized plates or stainless steel sheets and suitable for cladding cast iron and un- and low alloyed steels.					
EIGENSCHAPPEN	High quality alloyed copper wire for the Tig process (Tig brazing as well). The weld metal is a Copper-Aluminum bronze. Sound, pore free deposits on ferrous and non-ferrous base materials. Excellent corrosion resistance					
CLASSIFICATIE	AWS EN ISO W.Nr. F-nr	A 5.7: ERCuAl-A1 24373: Cu 6100 / CuAl7 2.0921 36				
GESCHIKT VOOR	Brass, copper, steel, CuZn alloys, Ship propeller, AISI 304, sliding Surface, shafts, bearings etc.					
GOEDKEURINGEN						
LASPOSITIES	      					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Si 0.08	Mn 0.3	Cu Rem.	Zn 0.1	Pb 0.01	Al 7
MECHANISCHE WAARDEN	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa) 430	A5 (%) 40	Impact Energy (J) ISO-V RT 100	Hardness 100 HB
HERDROGEN	Not required					
GAS ACC. EN ISO 14175	I1, I3					



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CUAL8 TIG 1,6 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663422873

CUAL8 TIG 2,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663422880

CUAL8 TIG 2,4 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663422897

CUAL8 TIG 3,2 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663422903

CUAL8 TIG 4,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663422910