



CEWELD SS 60 Tig

TYPE	1.3348 Welding wire for hardfacing High speed steel (HSS) deposits for cutting edges							
TOEPASSINGEN	Rebuilding wornout parts that faces wear and impct combined with increased working temperatures.							
EIGENSCHAPPEN	Excellent alloy for making cutting tools out of mild steel							
CLASSIFICATIE	EN ISO	14700: S Fe4						
	DIN	8555: WSG 4-GZ-60-ST						
	W.Nr.	1.3348						
GESCHIKT VOOR	60 HRc hardfacing alloy for cutting edges, wood shredders, knives, recycling equipment, HSS, High speed tool steel alloy. Cutting edges on knives and share blades, pumps, mixer blades, wood shredders etc.. (Excellent alloy for making cutting tools out of mild steel)							
GOEDKEURINGEN								
LASPOSITIES	     							
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Mn	Si	Cr	W	Mo	V	Fe
	1	0.35	0.3	4	1.7	8	1.5	Rem.
MECHANISCHE WAARDEN	Heat Treatment		R _{P0,2} (MPa)	R _m (MPa)		A5 (%)	Hardness	
	As Welded						60 HRc	
HERDROGEN	Not required							
GAS ACC. EN ISO 14175	I1							



CEWELD SS 60 Tig

SS 60 TIG 2,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401847