



CEWELD 316H Tig

TYPE	Solid stainless steel welding wire with high carbon content							
TOEPASSINGEN	Used for welding steam piping, superheater headers, furnace parts, some gas and steam engine turbine components, in the petro-chemical industry, in fossil and nuclear fuelled power stations.							
EIGENSCHAPPEN	CEWELD® 316H Tig is designed for welding 316/316H austenitic stainless steels operating at high temperatures (500-800°C) under long term creep conditions. This filler metal can also be used for welding 321/321H and 347/347H grades in high temperature structural service. This is particularly important in thick highly restrained weldments, since the possibility of premature service failure by intergranular HAZ cracking is reduced by using more ductile weld metal rather than 347H.							
CLASSIFICATIE	AWS	A 5.9: ER316H						
	EN ISO	14343-A: W 19 12 3 H						
	W.Nr.	1.4403						
	F-nr	6						
	FM	5						
GESCHIKT VOOR	ISO 15608: 8.1 Austenitic ≤ 19 % Cr , TÜV 1000: Gr. 21, 22, 24, 1.4401, 1.4404 , 1.4409 , 1.4429, 1.4432, 1.4435, 1.4436, 1.4571, 1.4580, 1.4583, 1.4919 X5CrNiMo17-12-2, X2CrNiMo17-12-2, GX2CrNiMo19-11-2, X2CrNiMoN17-12-3, X2CrNiMo17-12-3, X2CrNiMo18-14-3, X3CrNiMo17-12-3, X6CrNiMoTi17-12-2, X6CrNiMoNb17-12-2, X10CrNiMoNb18-12 UNS S31600, S31603, S31635, S31640, S31653 AISI 316L, 316Ti, 316Cb, 347, 347H, 321, 321H, CF10M, BS 316S51, 316S52, 316S53, 316C16, 316C71							
GOEDKEURINGEN	CE							
LASPOSITIES	      							
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Si	Mn	P	S	Cr	Ni	Mo
	0.06	0.6	1.8	0.01	0.01	19	13	2.5
MECHANISCHE WAARDEN	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Impact Energy (J) ISO-V		Hardness	
					RT			
	As Welded	460	650	35	70		HRc	
HERDROGEN	Not required							
GAS ACC. EN ISO 14175	I1							



CEWELD 316H Tig

316H TIG 1,6 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663414953

316H TIG 2,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663415004

316H TIG 2,4 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663415042