



CEWELD SACW 410

NiMoNbVW

TYPE

APPLICATIONS

PROPRIÉTÉS

CLASSIFICATION

CONVIENT POUR

AGRÉMENTS

POSITIONS DE SOUDAGE

ANALYSE CHIMIQUE
TYPIQUE DU MÉTAL DE
SOUDURE (%)

PROPRIÉTÉS MÉCANIQUES

ETUVAGE

GAS ACC. EN ISO 14175

Flux cored SAW wire for heat resistant steels

Steel mill rollers, transport rollers, castors for roller conveyors especially in hot working circumstances

The alloy has a high wear resistance against metal to metal wear in hot working circumstances. The hardness is 45-53 HRc. Best properties are achieved with our agglomerates flux FL 838 or fused flux FL 880.

EN ISO14700: T Fe7

S355, C45, Cr(NiMo) steels, CrNi(Mo) steels



C	Si	Mn	Cr	Ni	Mo	Nb	V	Fe	W
0.27	0.45	1.2	14	2.7	2.1	0.9	1.3	Rem.	0.05

Heat Treatment	RP0,2 (MPa)	Rm (MPa)	A5 (%)	Hardness
As Welded				50.67 HRc

Not required