



CEWELD L-Ag5P

TYPE Copper Phosphorus Silver Brazing Alloy.

APPLICATIONS Particularly recommended for sanitary and refrigerating equipment. Suitable for working temperatures up to 200 °C

PROPRIÉTÉS Excellent flowing alloy with high purity offering strong brazing joints. Do not use in a sulphurous environment.
Flux/Paste: CEWELD Super-Flux

CLASSIFICATION

AWS	A 5.8: BCuP-3
EN ISO	17672: CuP 281
F-nr	103

CONVIENT POUR Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).

AGRÉMENTS

POSITIONS DE SOUDAGE



ANALYSE CHIMIQUE TYPIQUE DU MÉTAL D'APPORT (%)	Cu	Ag	P
	Rem.	5	6

PROPRIÉTÉS MÉCANIQUES	Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A5 (%)	Hardness
	As Welded		250		HRc

ETUVAGE Not required

MELTING RANGE 645 - 815°C

GAS ACC. EN ISO 14175



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L-AG5P 1,5MM

Packaging	KG/unit	EanCode
D-300	10,11	8720663421487