

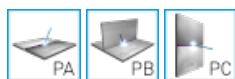


CEWELD E DUR 25U

TYPE	Cobalt-based thermo shock resistant alloy for overlay applications. (E Z Co1, Dur 25)
APPLICATIONS	Cladding valve seats, Gasturbine components. Metal working tools like piercing points, forming tools and extrusion dies that are exposed to metal on metal wear in combination with thermal fatigue. Also furnace hardware
PROPERTIES	CEWELD E DUR 25U is a Cobalt based electrode developed to resist high impact load, high heat, thermal shock, hot corrosion, compression, abrasion, erosion and many other forms of attack. The weld deposit is machinable with carbide tools.
CLASSIFICATION	EN ISO 14700: ~E Co1 DIN 8555: E 20-UM-300- CTZ
SUITABLE FOR	Valves in chemical and steam plants, Gasturbine components, Tong bits, Share blades, Hot forging and stamping tools, Hot dies, Aerospace industry, Turbo charger buckets, Hot liquid pumps etc.

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

C	Mn	Cr	Ni	Mo	Fe	W	Co
0.1	2	20	10	1	3	15	Rem.

MECHANICAL PROPERTIES

Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				25 HRc

REDRYING Not required

GAS ACC. EN ISO 14175