



CEWELD L-Ag2P

TYPE	Copper phosphorus silver brazing alloy.			
APPLICATIONS	Particularly recommended for sanitary, refrigerating and large tubing installations. Do not use in a sulphurous environment. For working temperatures up to 200 °C			
PROPERTIES	Phosphorus silver brazing alloy. Self pickling on copper with good fluidity. Strong joints with good gap bridging properties. Flux/Paste: CEWELD Super-Flux			
CLASSIFICATION	EN ISO	17672: CuP 279		
SUITABLE FOR	Phosphorus Silver Brazing Alloy. Self pickling on copper. Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).			
APPROVALS				
WELDING POSITIONS	PAPBPCPDPEPFPG			
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu Rem.	Ag 2	P 6.2	
MECHANICAL PROPERTIES	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa) 250	A5 (%) Hardness HRc
REDRYING	Not required			
MELTING RANGE	645 - 825°C			
GAS ACC. EN ISO 14175				