



CEWELD NiCro 718 Tig

TYPE	Solid wire for Nickel based high strength alloy 718										
ANWENDUNGEN	CEWELD NiCro 718 is used in a wide range of applications such as components for liquid fueled rockets, rings, casings and various formed sheet metal parts for aircraft and land-based gas turbine engines, and cryogenic tankage. It is also used for fasteners and instrumentation parts. 718 filler metal can be also used for cladding and overlay of parts in the oil and gas industry.										
EIGENSCHAFTEN	Special alloy with age hardenable deposit and similar mechanical properties as the base metal. Age hardened condition: 720°C for 8 Hours, furnace Cool 55°C/hour to 620°C than Air Cool for 8 hours										
KLASSIFIKATION	AWS	A 5.14: ERNiFeCr-2									
	EN ISO	18274: S Ni 7718(NiCr19Fe19Nb5Mo3)									
	W.Nr.	2.4667									
	F-nr	43									
	FM	6									
GEEIGNET FÜR	Inconel 718(2.4668), 706 and X-750 (X750)										
ZULASSUNGEN											
SCHWEISSPOSITIONEN	      										
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C	Si	Mn	Cr	Ni	Mo	Nb	Ti	Fe	Al	Nb+Ta
	0.06	0.2	0.2	20	53	3	5.1	1	15	0.6	5
MECHANISCHE GÜTEWERTE	Heat Treatment			R _{P0,2} (MPa)		R _m (MPa)		A5 (%)	Hardness		
	As Welded			580		860		28	HRc		
RÜCKTROCKNUNG	Not required										
GAS ACC. EN ISO 14175	I1										



CEWELD NiCro 718 Tig

NICRO 718 TIG 1,6 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663419002

NICRO 718 TIG 2,0 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663419019

NICRO 718 TIG 2,4 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663419026

NICRO 718 TIG 3,2 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663419033