



CEWELD Super-Flux

TYPE	Excellent low temperature flux for use with silver brazing alloys		
ANWENDUNGEN	Superflux removes oxides and impurities from the surface during the heating process to obtain perfect bonding of the brazing filler metal. Superflux also reduces the surface tension and improves capillarity.		
EIGENSCHAFTEN	After brazing flux residues can easily be removed mechanically or with a caustic soda solution.		
KLASSIFIKATION	AWS EN ISO	A 5.31: FB3-F 18496: FH10	
GEEIGNET FÜR	Flux for silver brazing with a melting range from 450 till 800 °C, for Copper, Brass, Steel and stainless steel.		
ZULASSUNGEN			
SCHWEISSPOSITIONEN			
MECHANISCHE GÜTEWERTE			
RÜCKTROCKNUNG	Not required		
GAS ACC. EN ISO 14175			